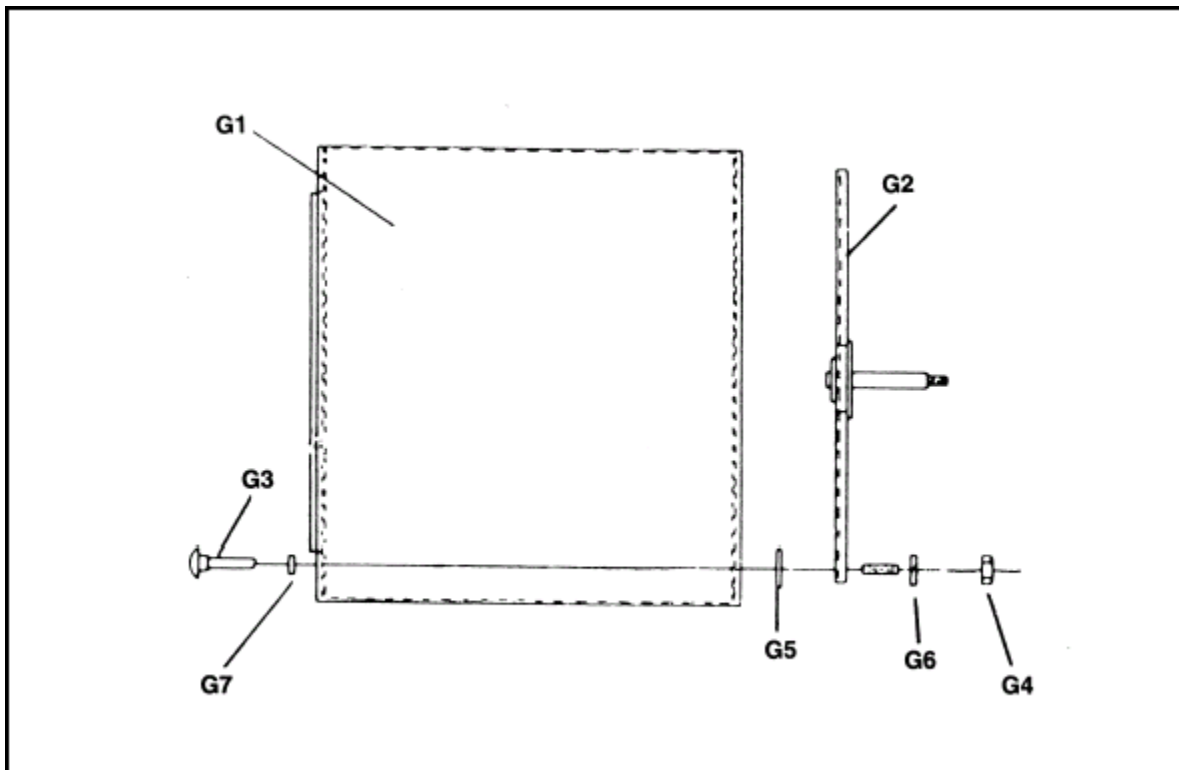


OPL DRYER LABELS AND WIRING GROUP

Key	Part Number	Description	
	9627-785-001	Wiring Harness- Controls,Main OPL	1
	9631-403-002	Wire, Hi Voltage, Spark type	1
	9627-678-001	Wiring Harness, Low Voltage Ignition between igniter&controller	1
*	8502-645-001	Label Instruction	1
*	8502-617-001	Label "Made in the USA"	1
*	8502-600-002	Label Warning & Notice	2
*	8511-001-002	Label Quality	1
*	8527-116-001	Decal Manual Timer OPL	1
*	8527-117-001	Decal Temp/Start OPL.....	1
*	8527-112-001	Decal Lighting & Clearance	1
*	8636-018-001	Fuse 1.5amp	1
*	9345-900-001	Wiring Schematic	1
*	9345-901-001	Wiring Label Diagram	1
*	8514-042-001	Owners Booklet	1

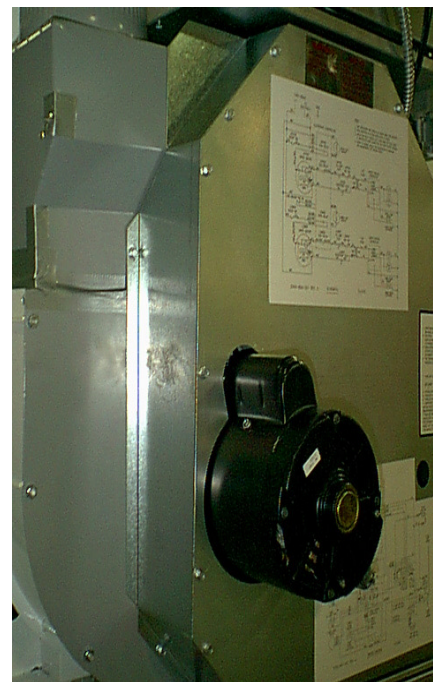
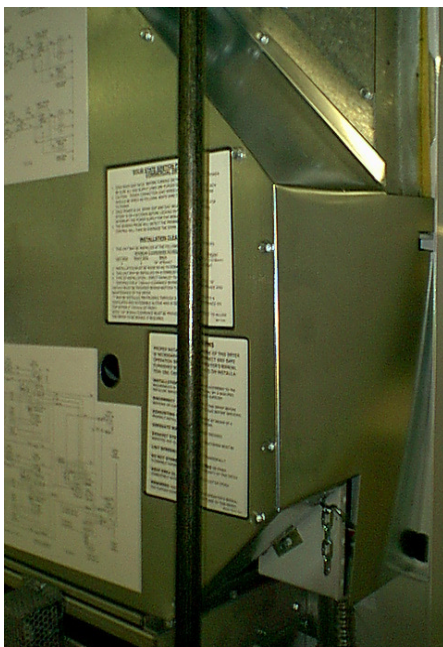
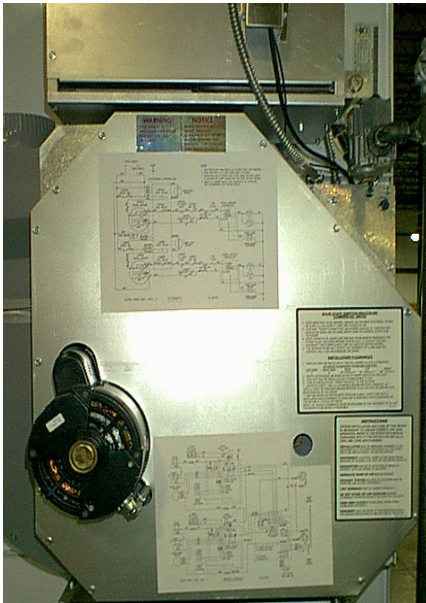
OPL DRYER TUMBLER GROUP

Key	Part Number	Description	
G1	9848-112-001	Tumbler Ass'y	1
G2	9568-009-005	Spider Ass'y	1
G3	9497-019-003	Rod, Tumbler	3
G4	8640-415-001	Nut 3/8"-16	3
G5	8641-582-003	Washer, Spring Lock	3
G6	8641-554-001	Washer, Special	3
G7	9552-013-000	Shim	AR
*	9551-019-006	Perforated Basket Material Only (not formed flat stock only)	



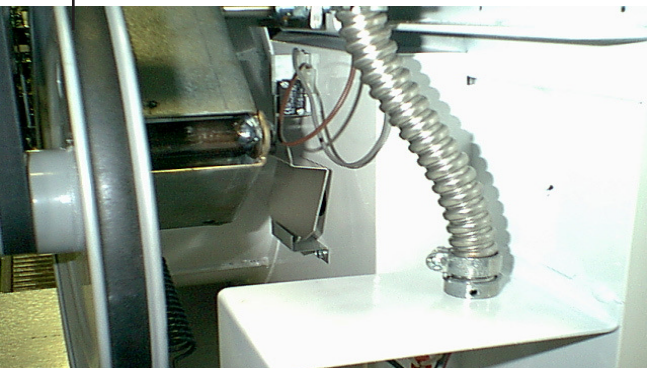
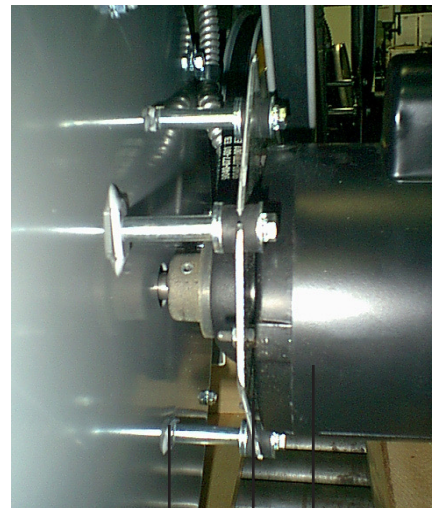
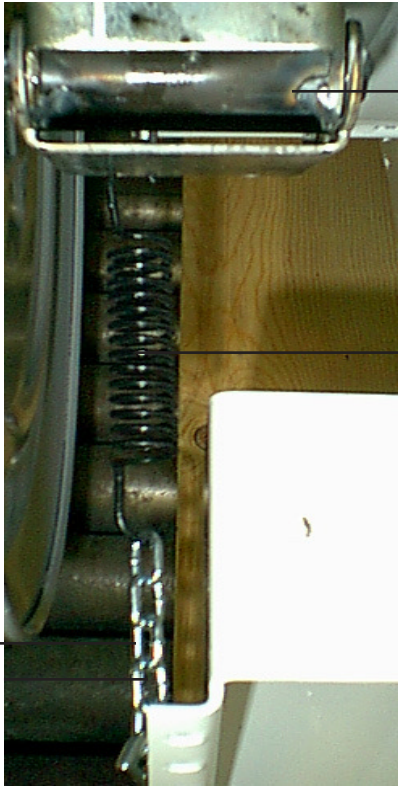
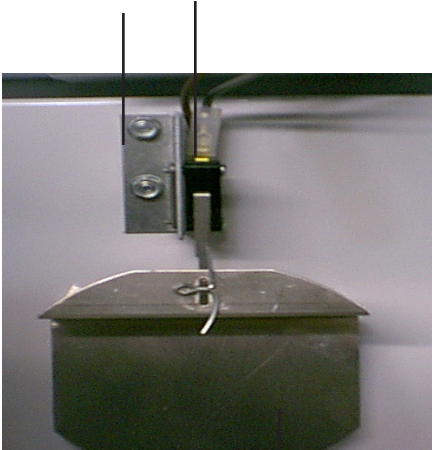
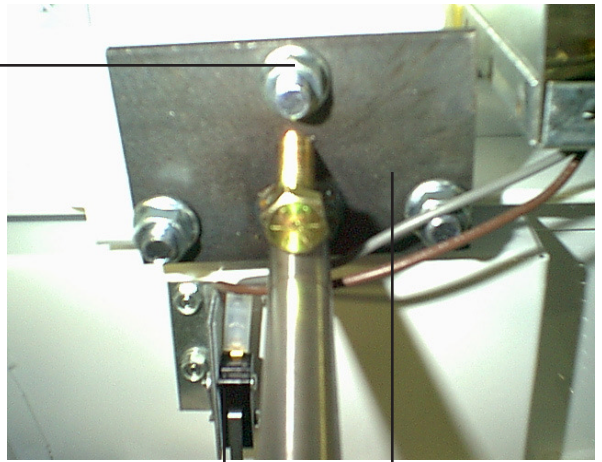
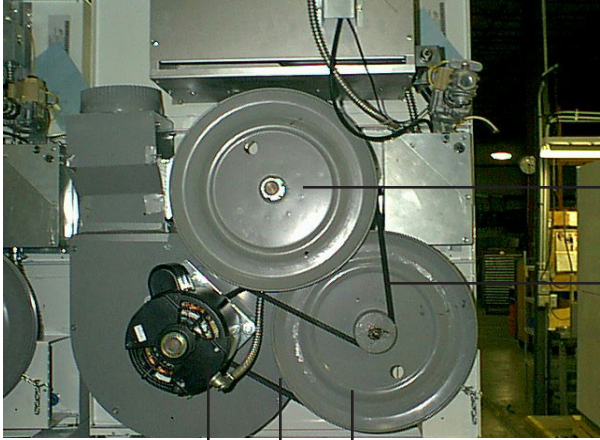
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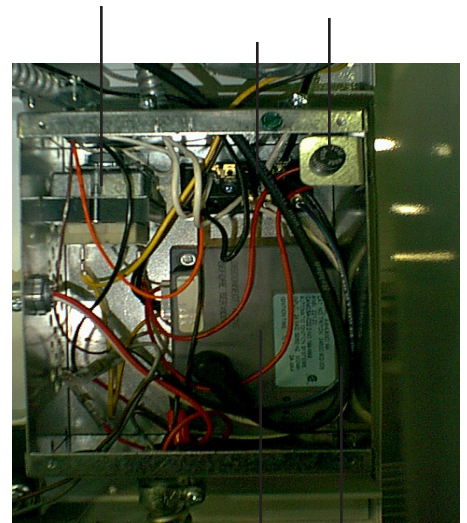
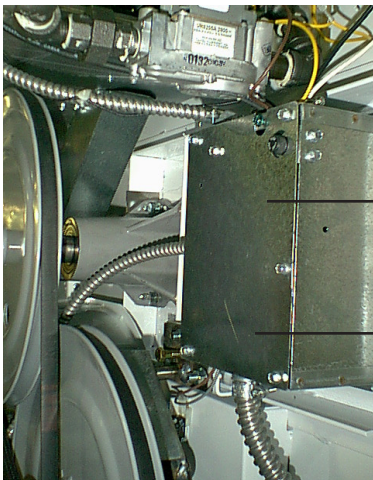
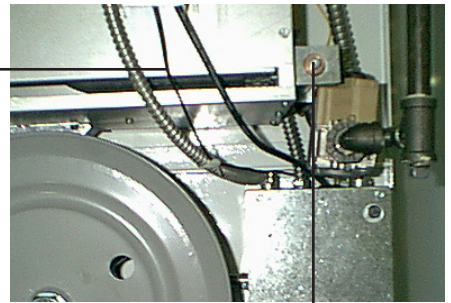
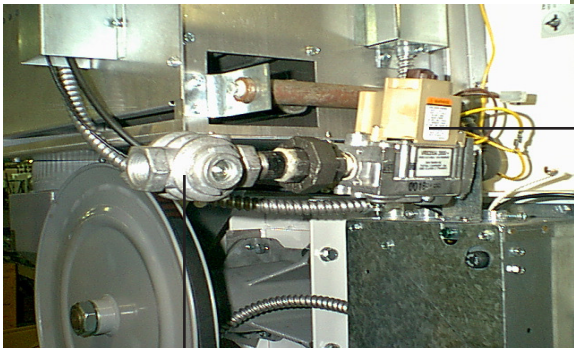
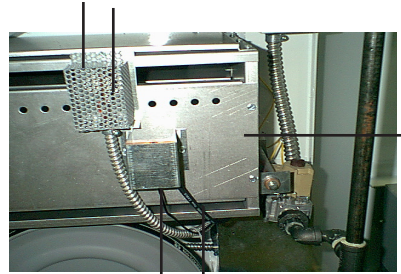
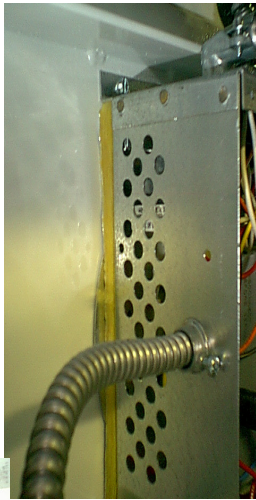
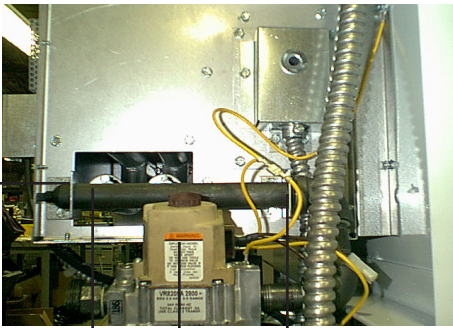
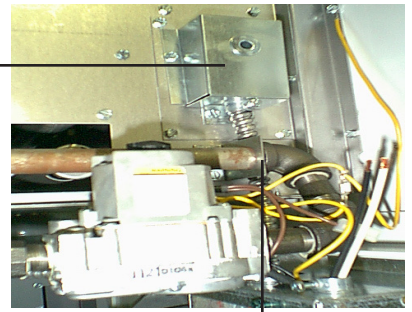
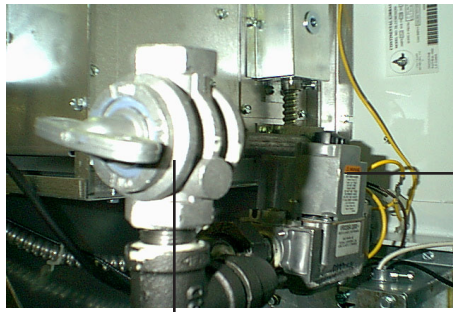
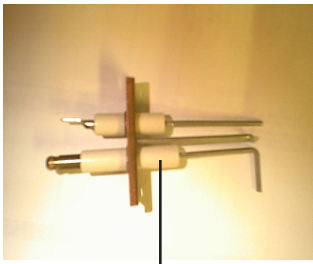
Key	Part Number	Description	
*	9208-048-001	Guard, Drive	1
*	9454-649-001	Panel, Drive Guard, RH side	1
*	9989-444-001	Panel, Drive Guard, LH(complete assembly 2 pieces below)	1
*	9454-650-001	Panel, Drive Guard, LH side	1
*	9029-049-001	Bracket Driveguard	1
*	9545-008-024	Screw 10ABx3/8	18
25	9973-029-001	Heat Recirculation Assembly Duct	1



OPL DRYER REAR VIEW

Key	Part Number	Description	
*	9801-060-001	Switch Assy, Air Flow	1
1	9539-461-009	Switch, Air Flow	1
2	9029-044-001	Bracket, Switch- Air Flow	1
3	9008-007-001	Actuator, Switch	1
4	9451-169-002	Pin, Cotter	1
5	9545-020-001	Screw 4-40x 5/8	2
6	8640-401-001	Nut, Special Twin 4-40	1
7	9550-169-003	Shield, Switch	1
8	9029-046-001	Bracket, Actuator Stop	1
9	9545-008-024	Screw 10ABx 3/8	4
10	9376-296-002	Motor, Drive 115/1/60hz.	1
11	9452-692-001	Plate, Motor Mtg	1
12	8640-413-002	Nut, Motor to Plate 10-32 UNF	4
12	9545-018-019	Screw, Motor Plate to Hsg Back 1/4-20x2 1/2"	5
12	8641-582-007	Lockwasher	5
12	9538-163-006	Spacer	5
12	8641-581-017	Flat Washer 1/4x7/8	15
12	9209-086-002	Rubber Grommet	5
12	9538-166-006	Grommet Spacers fit inside grommet	5
13	9453-157-001	Pulley, Motor	1
*	9545-028-013	Screw, Set	2
14	9962-015-002	Back Assy, Blower Hsg	1
14	8640-414-004	Nut Hex 1/4-20	9
14	8641-582-007	Lockwasher 1/4	9
15	9278-039-001	Impeller, W/Set Screws	1
16	9991-053-001	Support Assy,for Intermed. Pulley	1
16	9545-029-010	Bolt, Rd Hd 3/8-16x1 1/4"	3
16	9545-029-003	Bolt 3/8-16x1 1/2"	1
16	8640-415-004	Nut FlangeWHZLK 3/8-16	3
16	8641-581-035	Washer, Flat	4
17	9861-022-001	Arm Assy-Tension, Complete	1
*	8641-581-035	Washer, Flat	3
*	9487-200-003	Ring-Retaining	3
18	9908-039-004	Pulley Assy, Intermediate W/bronze bushing	1
19	9908-040-001	Pulley Driven	1
19	9538-164-001	Spacer, Shaft	1
19	9306-006-000	Key, Tumbler Shaft	1
19	8640-222-000	Nut, Hex 1"-14	1
19	8641-582-015	Washer, Lock	1
20	9040-077-001	Belt, Drive- Motor	1
21	9040-073-009	Belt, Drive- Tumbler	1
22	9534-319-002	Spring, Tension	1
23	9099-012-002	Chain, Tension	1
24	9248-022-002	Hook, Tension	1
25	9803-184-002	Damper Housing Assembly	1
25	9545-008-024	Screw, 10ABx3/8	4
25	9125-003-001	Damper	2
25	9451-146-004	Pin-Damper	2
25	8520-141-000	Nut, Spring	4
25	9545-008-026	Screw, 10B x 1/2	3



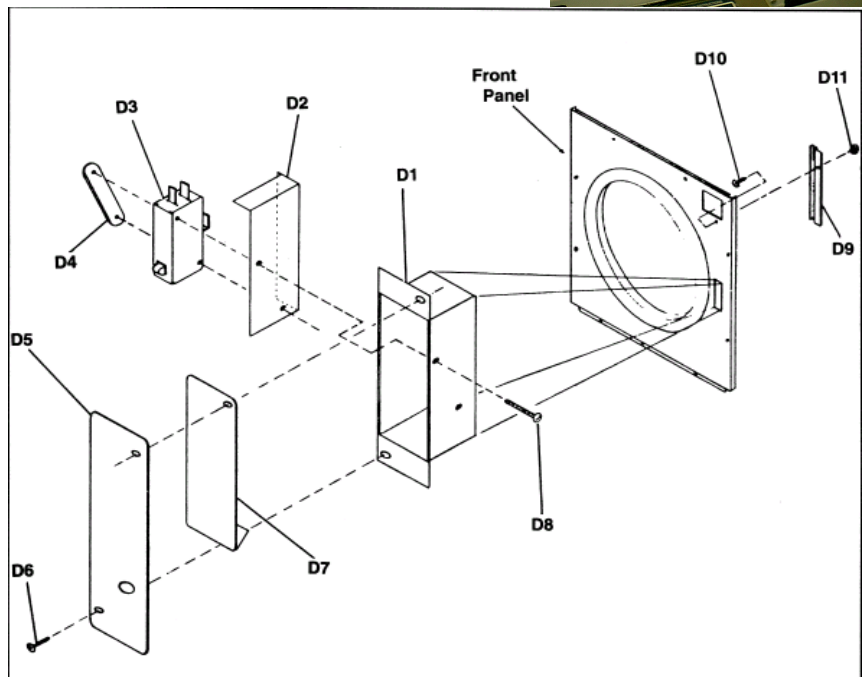


OPL DRYER BURNER HOUSING AND IGNITION CONTROL GROUP

Key	Part Number	Description	
1	9803-185-001	Housing Assembly, Burner	1
*	9454-641-001	Left Buner Plate (burner side) with cleanout	1
*	9452-696-001	Service Cover Plate for overtemp reset	1
2	9545-008-006	Screw 10ABx3/8	4
*	9003-220-001	Angle, Burner Support	1
*	9545-008-006	Screw 10ABx 3/8	2
*	9048-020-001	Burner, Main	2
*	9545-008-006	Screw 10ABx 3/8	2
3	9454-645-001	Panel, Back Burner Housing	1
4	9545-008-001	Screw 10Bx 1/4	4
5	9875-002-002	Electrode Assy, Ignition	1
*	9545-045-001	Screw, Electrode Mtg 8Bx 1/4	2
6	9550-172-001	Shield, Ignitor Terminals	1
*	9545-008-024	Screw, 10ABx3/8	2
7	9379-186-001	Valve, Gas Shut Off	1
*	9029-116-001	Bracket Gas Valve Support	1
*	9545-008-024	Screw, 10ABx3/8	2
8	9857-134-001	Control Assy, Gas	1
9	9381-009-001	Manifold, Assy	1
*	9425-069-009	Orifice, Burner-Natural	2
*	9425-069-008	Orifice, Burner-LP	2
10	9029-047-001	Bracket, Manifold	1
*	9039-915-001	Bracket, Inlet Pipe	1
*	9545-008-006	Screws, 10ABx3/8	4
*	8615-104-038	Pipe Plug in end of burner Manifold	1
11	9452-615-001	Plate Assy, Hi-Limit Stat	1
*	9545-008-006	Screw 10ABx 3/8	2
12	9576-203-002	Thermostat, Hi-Limit	1
*	9538-142-001	Spacer, Hi-Limit used to mount Hi Limit Thermostt	2
*	9545-045-007	Screw 8Bx 3/4	2
13	9074-234-001	Cover, Hi-Limit Stat	1
*	9545-008-006	Screw 10AB x 3/8	1
14	9576-207-008	Thermostat, Safety Shutoff Overtemp Manual Reset.	1
*	9545-008-006	Screw 10AB x 3/8	2
15	9825-057-002	Cover, Safety Stat Overtemp Manual reset	1
*	9545-008-006	Screw 10AB x 3/8	2
16	9857-116-002	Control, Ignition	1
*	9545-031-006	Screw 6AB x 1	2
*	8639-621-007	Screw GREEN, 10-32x1/2	1
17	9897-026-001	Terminal Block	1
*	9545-031-004	Screw 6AB x 5/8	2
18	8711-002-001	Transformer, Control	1
*	8640-397-002	Nut, Conduit	1
*	9039-915-001	Bracket Pipe	1
*	9545-008-024	Screw 10AB x3/8	2
19	9631-403-002	Wire, Hi Voltage	1
*	9627-678-001	Harness, Low Voltage Ignition	1
*	9029-048-001	Bracket, Fuseholder	1
*	9545-008-024	Screw, 10ABx 3/8	2
20	9200-001-002	Fuseholder	1
20	8636-018-001	Fuse	1
*	9074-265-001	Cover, Ignition Cntrl. Box small half	1
*	9074-266-001	Cover, Ignition Cntrl. Box large half	1
*	9545-008-024	Screw 10ABx3/8	6
*	9550-173-001	Shield, Burner Inlet	1
*	9545-008-024	Screw, 10ABx3/8	3
*	9732-102-002	Kit, LP Conversion	1

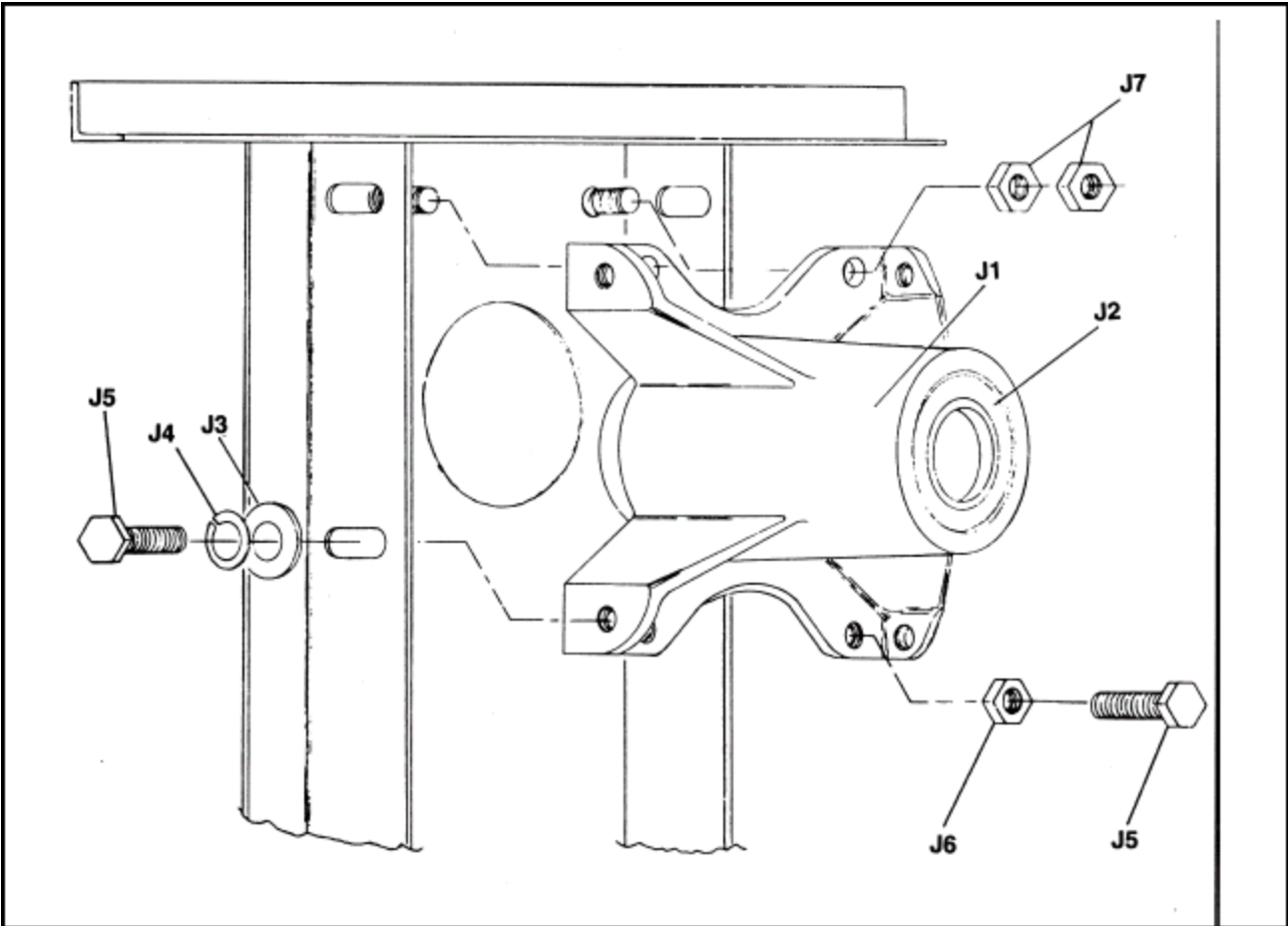
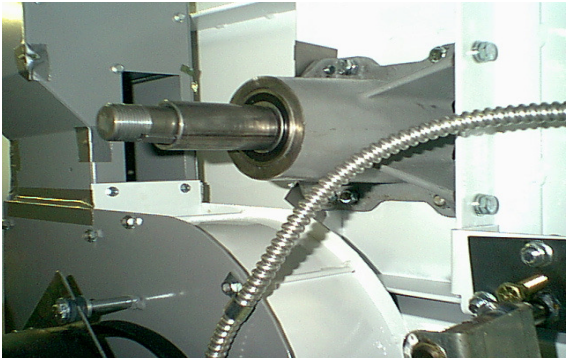
OPL DRYER CONTROL FRONT AND DOOR SWITCH GROUP

Key	Part Number	Description	
	9041-076-002	Box, Door Switch	1
	9550-159-001	Shield, Door Switch	1
	9539-461-001	Switch, Door	1
	9545-020-001	Screw, Switch Mtg 4-40x5/8	2
	8640-401-001	Nut, Special Twin	1
	9074-255-001	Cover, Switch Box	1
	9545-008-020	Screw, Box Cover 10 AB x3/4	2
*	9209-037-001	Grommet 1/4	1
	9008-004-002	Actuator, Switch	1
	6068-043-001	Conduit, Special	1
*	9277-048-001	Insulation Front Panel top	1
*	9277-048-002	Insulation front Panel bottom	1
*	9452-686-001	Plate Controls OPL Lefthand side	1
*	9545-031-009	Screw, 6BSDx1/2 Blk	4
*	9545-010-010	Screw 8-32x5/16	4
*	9571-350-002	Timer Dry	1
*	9571-350-002	Timer Cooldown	1
*	9307-176-001	Knob Black Control	2
*	9452-687-001	Plate Control OPL Righthand side	1
*	9545-031-009	Screw, 6BSDx1/2 Blk	4
*	8527-117-001	Decal Temp Start OPL W/D	1
*	9307-176-001	Knob Temp Control	1
*	9576-209-003	Thermostat	1
*	9545-044-006	Screw 6-32x5/16	2
*	9053-067-002	Bushing for wire 7/8	1
*	9539-460-001	Start Push Type	1



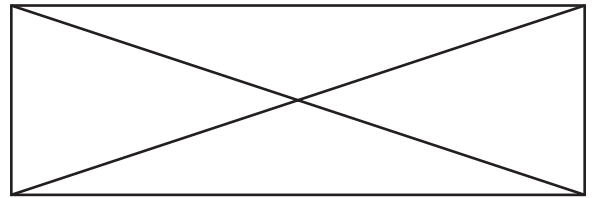
OPL DRYER BEARING HOUSING GROUP

Key	Part Number	Description	
J1	9241-161-002	Housing, Bearing	1
J2	9036-130-001	Bearing, Ball	2
*	9538-139-002	Spacer, Bearing	1
J3	8641-581-009	Washer, Flat	4
J4	8641-582-003	Lockwasher	4
J5	9545-049-001	Screw, 3/8-24x1	6
J6	8640-415-002	Nut, 3/8-24	2
J7	8640-400-002	Nut, 5/16-18	4
*	9803-160-003	Bearing Housing Complete Ass'y (includes bearings,spacer)	1



OPL DRYER CABINET GROUP

Key	Part Number	Description	
*	9960-256-030	Door Assy., Loading Complete-SS	1
1	9960-255-008	Door Assy., Loading-SS(ring only)	1
2	9982-280-011	Plate Assy., Hinge (SS)	1
*	9545-012-015	Screw, Hinge to Door 10-32x3/8	4
*	8640-413-002	Nut, Hinge to Door10-32 UNF	4
3	9212-002-003	Glass, Door	1
4	9206-164-009	Gasket, Glass	1
*	9548-117-000	Support, Door Glass	1
5	9206-420-002	Gasket, Outer Rim	1
6	9244-082-001	Handle, Loading Door	1
*	9545-018-017	Screw, Handle 1/4-20x3/8 pan head	2
*	9531-033-001	Stud, Door Catch	1
*	8640-413-003	Nut, Acorn 10-32	1
*	8640-413-001	Nut, Hex 10-32	1
*	9086-015-002	Catch, Loading Door	1
*	8638-190-009	Rivet pop for mounting catch	2
*	9545-012-003	Screw 10-32x1/2 CHR	2
*	8640-413-004	Nut Elastic 10-32	2
*	8641-436-000	Washer Fiber	2
7	9989-468-001	Panel Assy., Front- OPL Dryer (SS)	1
8	9544-047-007	Strap, Hinge (for SS)	1
	9545-008-020	Screw, Chrome 10ABx3/4	8
	8641-582-019	Lockwasher #10	4
	8640-399-001	Nut, Spring	8
	9545-052-001	Screw, Door to Hinge Strap	1
*	8641-436-003	Washer, Fiber	1
16	9141-155-001	Escutcheon, Dryer OPL	1
17	9435-010-001	Overlay on Escutcheon OPL W/D	1
*	9545-031-009	Screw 6BSD x 1/2 blk.	10
18	9412-102-001	Nameplate Dexter washer/dryer	1
*	9029-042-001	Bracket, Lint Drawer Lock	1
*	95450008-026	Screw, 10Bx1/2	2
19	9866-003-009	Drawer Assembly, Lint Dexter OPL with front labels	1
19	9435-003-008	Overlay Trim, Lint Drawerfront	1
*	9545-012-003	Screws, 10-32 x 1/2 CHR	2
*	8640-413-002	Nuts, 10-32 UNF	2
*	9532-074-003	Felt Seal (back of lint screen assembly)	1
*	9805-029-002	Lint Screen Assembly only no front plate or label	1
*	9555-057-002	Replaceable Lint Screen Only used after serial #12606	1
*	9545-008-001	Lint screen strap Hold down Screen Screws 10-32x1/4"	14
23	8650-026-002	Thumbturn locking assembly for Lint Screen	1
*	8639-621-007	Screw, Green Grounding	1
*	9985-174-001	Bracket Ass'y Heat Thermostat	1
*	9576-209-003	Thermostat Temperature Control	1
*	9545-045-005	Screw, Round Head (mounts bracket housing to dryer)	2
*	8641-582-014	Lockwasher.....	2
*	9209-037-002	Grommet, 3/16 ID	1
*	9074-261-001	Cover, Cabinet Top	1





OPL Washer Parts Data

Accessories

Models WSTD25HTS-12 208-240 volts 60hzSingle PhaseorThree Phase
Models WATD25HTS-12 208-240 volts 60hzSingle Phase or Three Phase

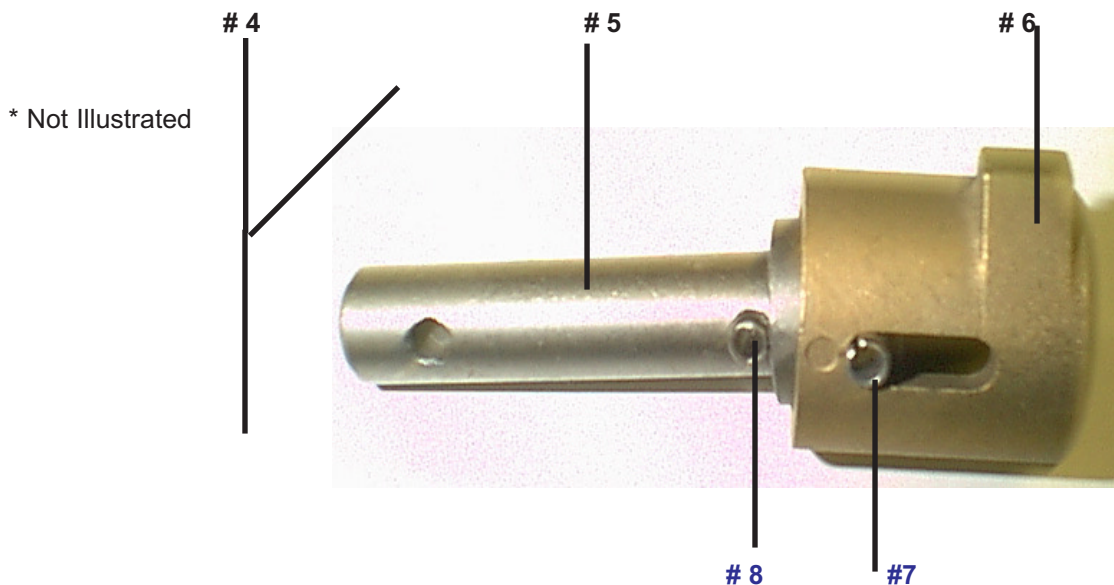
MODELS
WSTD 25

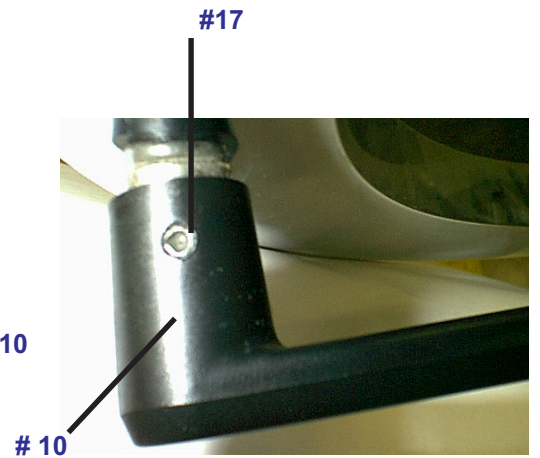
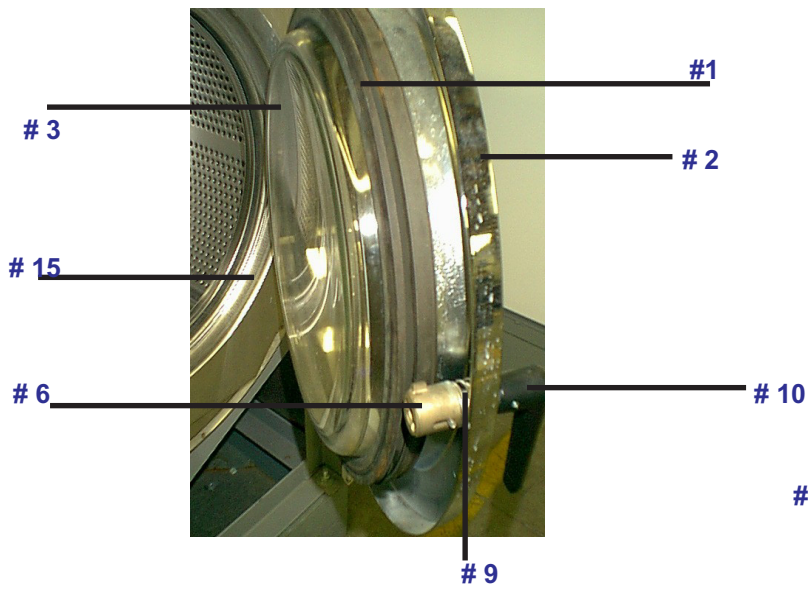
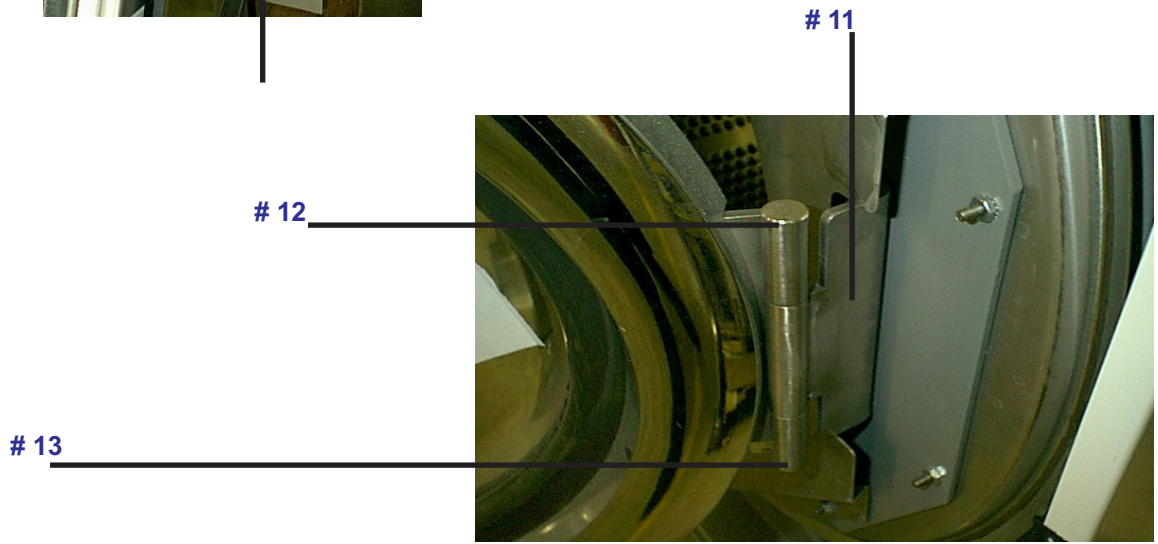
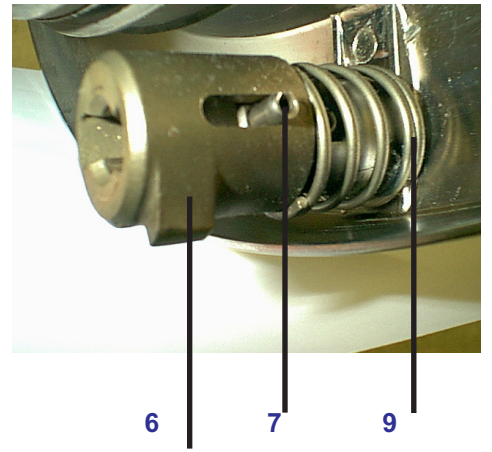
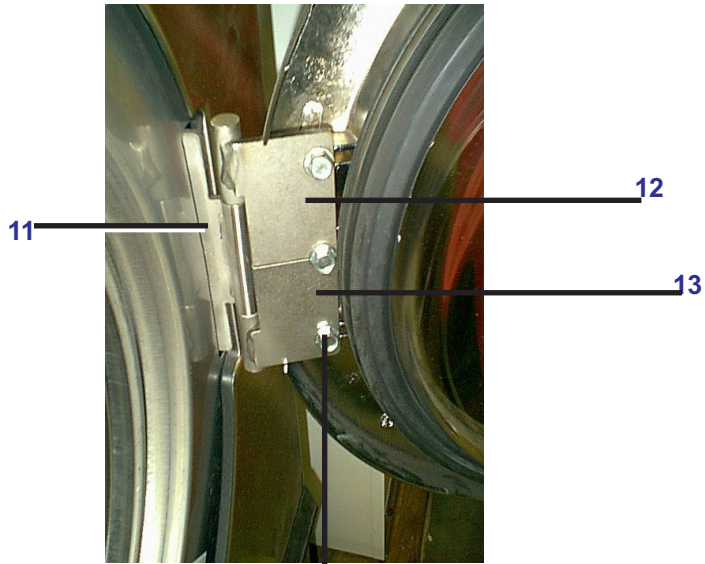
Part Number	Description
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Grip-O-Matic #1038	Puller to Remove Pulley and Bearing Housing from Shaft.
9990-027-011	Hose, Water Supply (furnished) 3/8" I.D. x 48" 2
9990-027-013	Hose, Water Supply (optional) 5/8" I.D. x 48" 2
8641-242-000	Washer, Inlet Hose (furnished) 2
9565-003-001	Strainer, Inlet Hose (furnished) 2
9242-417-001	Drain hose 10 ft. length x 2-1/4" I.D.
9242-417-003	Drain hose 10ft. length x 3" I.D.
8641-586-002	Bevel Washer for 5/8" bolt used in installations using angle iron bases
8641-586-003	Bevel Washer for 3/4" bolt used in installations using angle iron bases
9732-139-001	Kit , Door Gasket Expander (large)
9732-139-002	Kit , Door Gasket Expander (small)
8545-055-002	Electrical Probe 100-600VAC
8545-055-001	Electrical Probe 24-90 VAC
8538-151-001	Sealing compound
8545-051-002	TORX#20
8545-051-003	Special Tool For Removing (T-10 Torx)
9475-002-003	STKWD Flow Restrictors (in dispenser)

OPL WASHER LOADING DOOR GROUP 180 DEGREE DOOR HINGE

KEY	PART NUMBER	DESCRIPTION	
*	9960-259-006	Loading Door, Complete (includes #1 thru #10)1
1	9487-265-002	Loading Door Ring 180 degree.....	.1
2	9206-419-001	Gasket, Loading Door.....	1
3	9635-016-001	Window, Loading Door.....	.1
4	9913-134-003	Shaft Assy. Locking (includes #5 thru #8).see below.....	1
5	9537-195-002	Shaft, Door Locking.....	.1
6	9095-040-001	Cam, Locking.....	1
7	9451-181-005	Pin, Groove (1 1/4).....	.1
8	9451-181-004	Pin, Groove (3/4).....	1
9	9534-360-002	Spring, Lock Cam	1
10	9244-080-003	Handle, Door1
17	9451-181-006	Roll Pin, Door Handle (groove)	1
11	9955-030-001	Hinge Assy, Loading Door (mounts to tub front)....	1
*	9545-014-009	Screw, Hinge Mtg 5/16-18 x3/4.....	3
*	8641-582-009	Lockwasher 5/16.....	3
*	9552-036-001	Shim, Loading Door Hinge, Thin.....	.AR
*	9552-036-002	Shim, Loading Door Hinge, Thick.....	.AR
12	9845-005-001	Top, Loading Door Leaf Hinge.....	1
13	9845-005-002	Bottom, Loading Door Leaf Hinge	1
16	9545-056-002	Screw, Loading Door Mtg 5/16x5/8 Thrdform.	1
15	9487-254-002	Ring, Masking	1
*	8640-413-002	Nut 10-32 UNF.....	.4
*	9051-053-001	Bumper to stop loading door	1

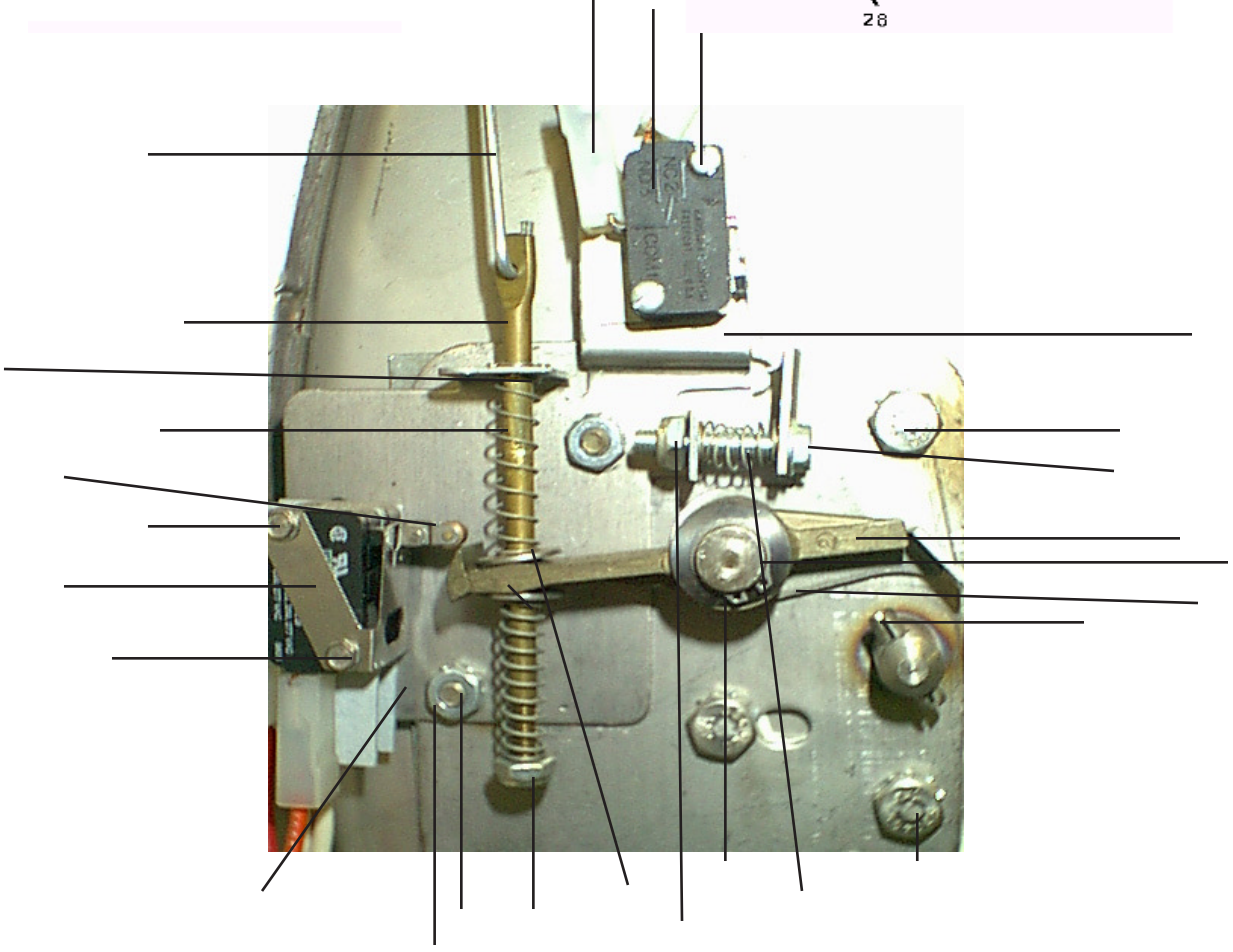
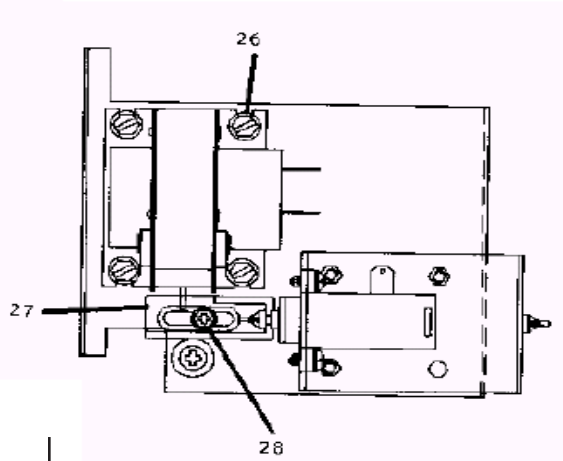
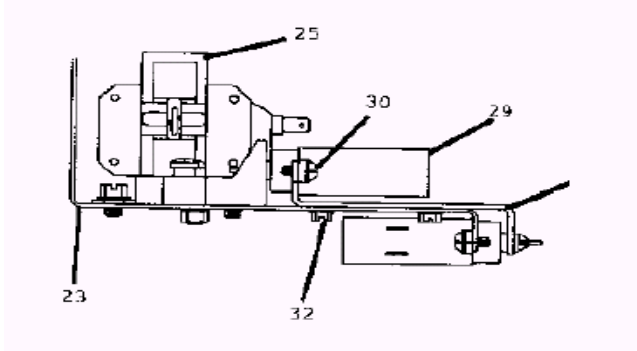
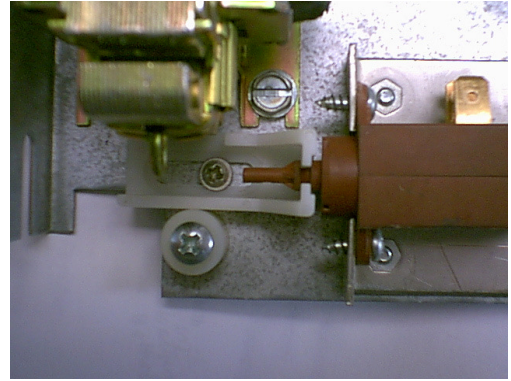
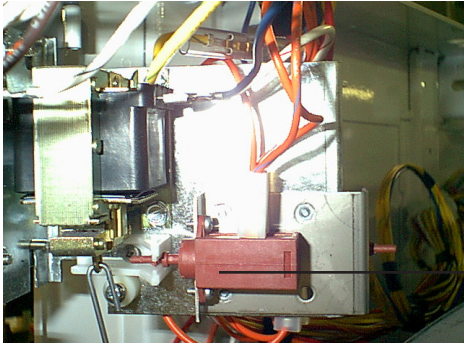




OPL WASHER DOOR LOCK GROUP

Key	Part Number	Description	
*	9885-023-001	Lock Assy, Complete (includes #1 thru #25)	1
1	9982-284-001	Plate Assy, Door Lock	1
2	8641-581-030	Washer, Flat	1
3	9008-005-001	Actuator, Latching Switch	1
4	9450-002-002	Pawl, Locking	1
5	8641-569-003	Washer, Spring	1
6	9487-200-004	Ring, Retaining	1
8	9029-035-001	Bracket, Switch	1
9	8640-413-002	Nut, Hex 10-32 UNF	2
10	9534-364-002	Spring, Actuating	1
11	9545-012-020	Screw, Hx 10-32 x1	1
12	8640-413-004	Nut, Elastic Stop 10-32	2
13	9534-364-001	Spring, Return	2
14	9451-192-001	Pin, Pivot	1
*	9451-193-001	Pin, Guide	1
*	9451-190-002	Pin locking	1
15	9487-200-005	Ring, Retaining	1
*	9534-364-002	Spring Compression	1
16	8641-581-031	Washer	2
*	8640-413-004	Nut, Elastic 10-32	1
17	9539-461-008	Switch, Latching Sensing	1
18	9550-169-003	Shield, Switch	3
19	9545-020-001	Screw 4-40x5/8	2
20	8640-401-001	Nut, Twin	1
21	9539-461-007	Switch, Locking Sensing	2
22	9008-006-002	Actuator, Switch	2
23	9545-020-003	Screw 4-40x11/8	2
24	8640-401-001	Nut, Twin	1
25	9451-181-004	Pin, TublarDowel	1
*	9552-037-001	Shim, Door Lock, Thin	AR
*	9552-037-002	Shim, Door Lock, Thick	AR
*	9545-018-014	Screw, Lock mtg 1/4-20x3/4	3
*	8641-582-007	Lockwasher	3
*	8640-412-005	Nut, 8-32	3
26	9922-011-001	Solenoid Assy Door Locking (includes 27 thru 42)	1
27	9029-128-001	Bracket, Solenoid	1
28	9985-169-001	Bracket, ass'y solenoid slide	1
29	9536-082-002	Solenoid 120V 60 HZ	1
30	9545-008-001	Screw, Solenoid Mtg 10B x 1/4	4
31	9540-033-002	Stop, Door Lock Solenoid	1
32	9545-061-001	Screw, Shoulder	1
33	8640-411-002	Nut, Keps #6-32 Elastic	1
34	9586-001-001	Thermoactuator 120V	2
35	9545-031-011	Screw 6Tx 5/16	4
36	9538-157-004	Spacer, Plastic	1
37	9538-166-004	Spacer, Metal	1
38	9545-010-001	Screw, Cross Recessed 8-32 x 3/4	1
39	8640-412-005	Nut, Keps #8-32	1
40	9545-044-003	Screws # 6(for mounting sol. brkt.)	3
41	8640-412-005	Nut,	3
42	9497-225-008	Rod, Pull	1

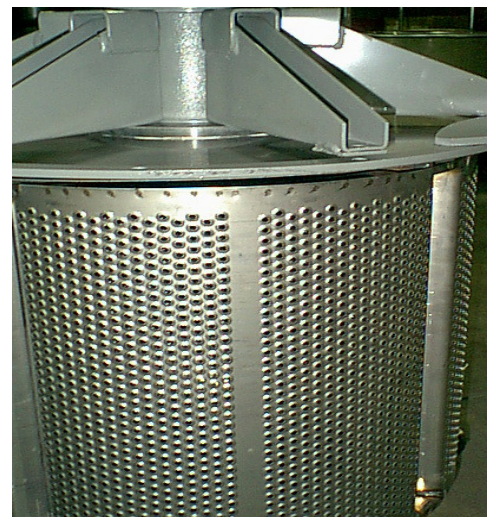
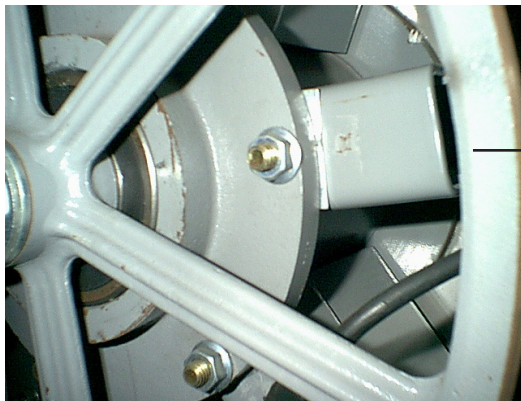
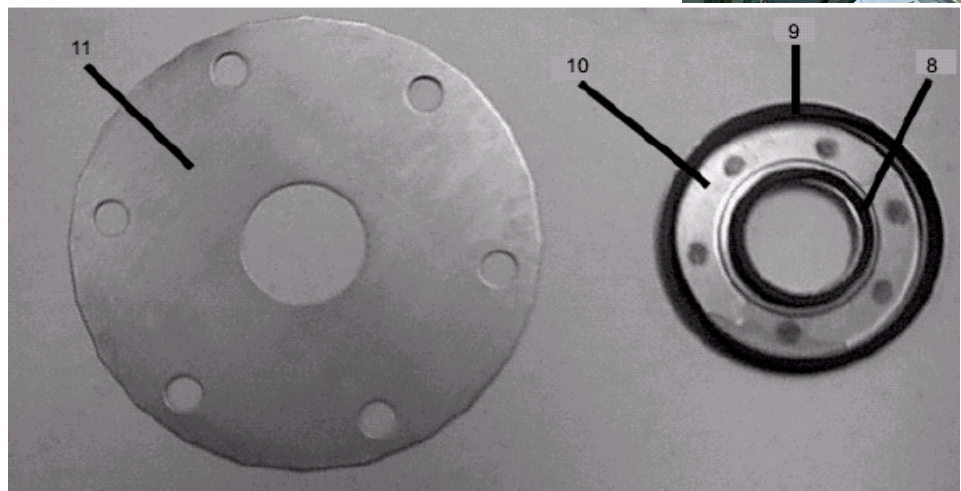
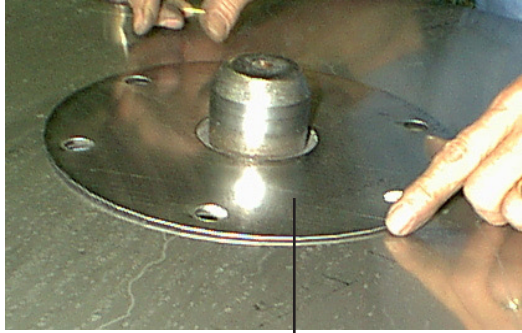
* Not Illustrated



OPL BEARING HOUSING, WATER SEALS AND PULLEY GROUP

Key	Part Number	Description	
1	9848-120-001	Cylinder, Assy	1
*	9869-011-001	Tub & Cylinder Assembly Complete	1
*	9456-041-007	Plug plastic inside cylinder 1 1/2"	1
*	9803-186-001	Housing, Bearing- Assembly (includes items #2-#6)	1
2	9241-180-002	Housing, Bearing	1
3	9036-159-005	Bearing, Front Large	1
4	9036-159-004	Bearing, Rear Small	1
5	9538-167-001	Spacer, Bearing	1
6	9487-238-003	Ring, Bearing Retainer	1
7	9532-140-006	Seal, Secondary Forsheda	1
8	9532-140-009	Seal, Primary VRinga	1
9	9950-048-001	Ring, Seal Mounting complete	1
10	9487-261-003	Ring Seal Tub Back Mating	1
11	9962-013-003	Back Assy, Tub	1
12	9545-060-001	Screw, 5/8 x 1 1/2 Gr. 5 (used at housing)	6
13	8640-425-001	Nut	6
*	8641-581-040	Flat Washer	6
14	8641-582-018	Lockwasher	6
15	9991-056-002	Support Assy.,Attached to Bearing Housing	6
16	9950-041-004	Ring Assy., Tub Mtg.- Rear	1
17	9991-056-002	Support Assy. Arms, Bearing Hsg to Ring	6
18	9545-059-002	Screw, 7/16-14x2"- Tub Back to Tub	12
*	8640-416-005	Nut, Flange WHZ. Lock 7/16	12
*	9552-038-003	Shim	AR
19	9545-059-003	Screw, 7/16-14 x 1 1/2 Gr 8 (used at housing)	6
20	9545-059-002	Screw, 7/16-14 x 2 (used at outer ring)	12
21	8640-416-005	Nut 7/16	18
22	9453-168-003	Pulley, Driven	1
23	9487-234-003	Ring, Tolerance	1
*	9545-060-001	Screw 5/8-11x1 1/2	1
*	8641-582-018	Washer Flat 5/8x2 1/4	2
*	8641-582-018	Lockwasher ext tooth 5/8	1
24	9453-170-003	Pulley, Driver on motor	1

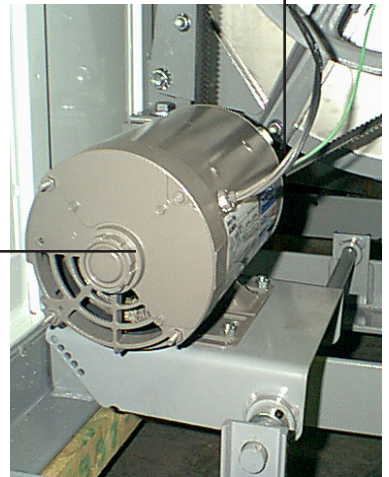
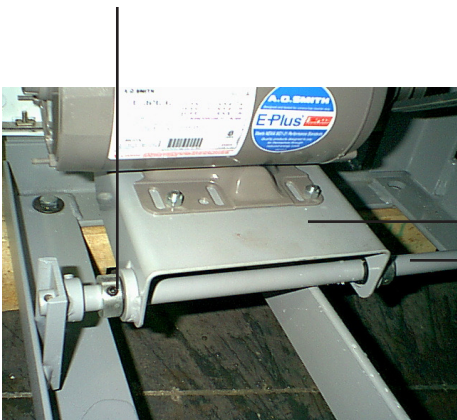
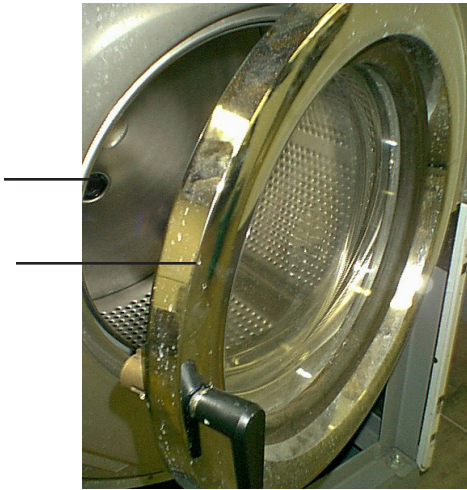
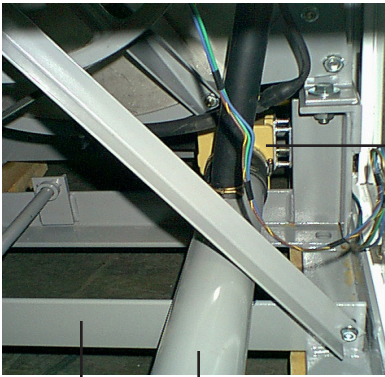
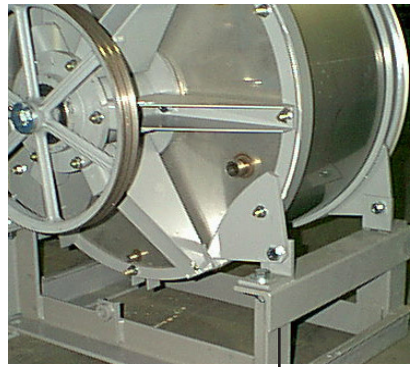
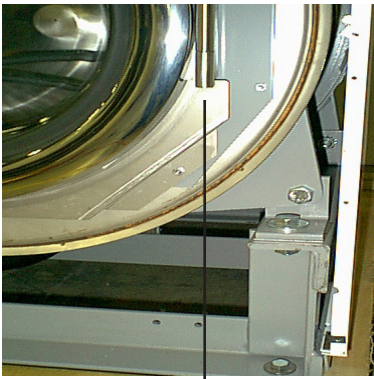
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OPL WASHER CHASIS, MOTOR AND DRAIN GROUP

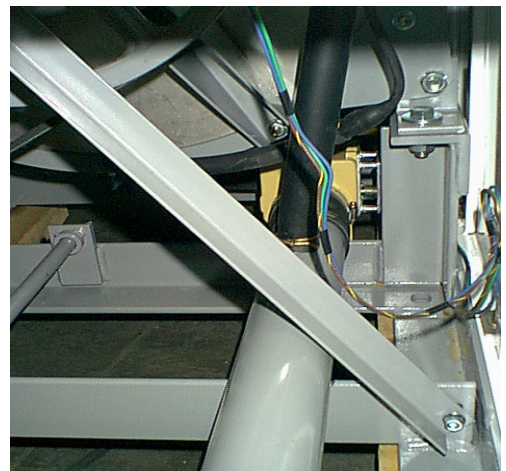
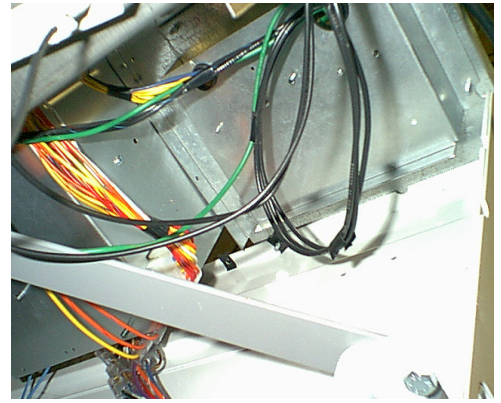
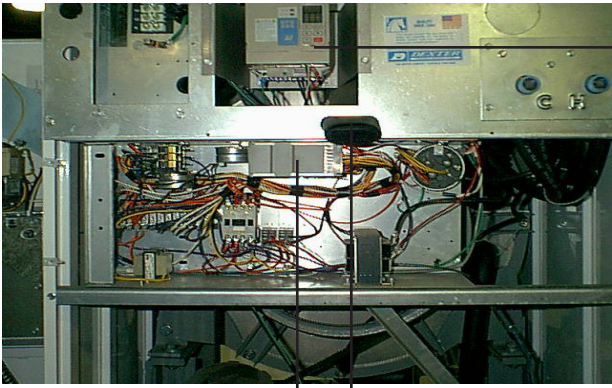
Key	Part Number	Description	
1	9945-109-002	Base Assy, Frame	1
2	9869-011-001	Cylinder & Tub Assy	1
3	9950-051-004	Ring Assy, Tub Mounting-Front	1
4	9545-017-003	Bolt 1/2-13x13/4	1
5	8641-582-016	Lockwasher 1/2	1
6	8640-417-002	Nut 1/2-13	1
7	9950-049-002	Ring Assy, Tub Mounting- Rear	1
8	9545-059-002	Screw, 7/16	12
	8640-416-005	Nut 7/16	12
9	9003-263-003	Angle Mounting Bracket righthand as viewed from front	2
10	9003-263-004	Angle Mounting Bracket lefthand as viewed from front	2
11	9003-255-002	Bracket Flat Bar Angle Brace (rear base to side panel)	1
12	9545-029-003	Screw, 3/8-16 x 1 1/2	2
13	8640-415-004	Nut 3/8-16	2
14	9545-060-003	Bolt, 5/8-11x1 1/2 Ring Assy. to Angle Mounting Bracket	4
15	9545-060-004	Bolt, 5/8-11x2 Angle Mounting Bracket to Base	4
16	8641-581-038	Flat Washer	4
17	8640-425-001	Nut, Hex	8
18	8641-582-018	Lockwasher 5/8	8
19	9379-187-001	Valve, Drain	1
20	9545-014-012	Screw, 5/16-18x1 1/4	2
21	8640-400-003	Nut 5/16-18	2
22	9915-122-002	Tube Assy, Drain	1
23	9545-030-002	Screw 1/4Bx3/4	2
24	8654-117-014	Clamp, Hose	4
25	9376-301-001	Motor Magnatek 3ph 208-240 VAC 2 HP	1
26	9991-055-002	Motor Plate Support Assembly Mount	1
27	9545-014-004	Screw 5/16-18x5/8	4
28	8640-400-003	Nut 5/16-18	4
29	9534-319-002	Spring Belt tension	1
30	9375-002-007	VFD Drive Magnatek (check matching braking resistor also)	1
31	9483-004-002	Resistors Dynamicbraking (matched with VFD drive) 200 ohms .	3
32	9497-222-004	Rod, Motor Mtg	1
33	9076-052-002	Collar, Shaft	2
34	9545-029-005	Screw, Motor Mtg Rod	1
35	8641-582-014	Lockwasher	1
36	9453-170-003	Pulley, Motor	1
37	9545-028-015	Set Screw, Square Head	2
38	9040-077-003	Belt, Drive	2
39	8538-151-001	Sealastic Sealer Tube	
40	9456-041-007	Plastic plug inside cylinder 1-1/2"	1

* Not Illustrated



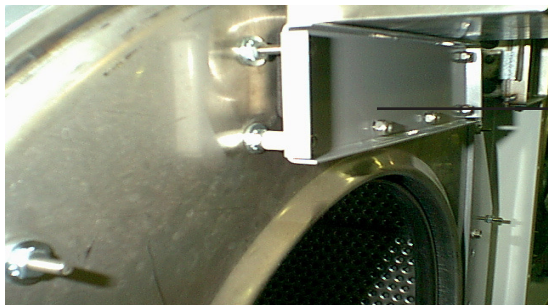
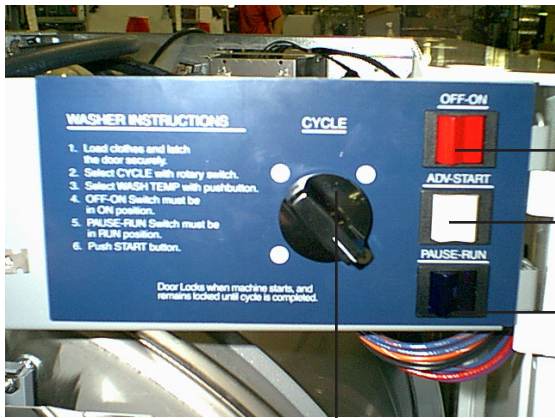
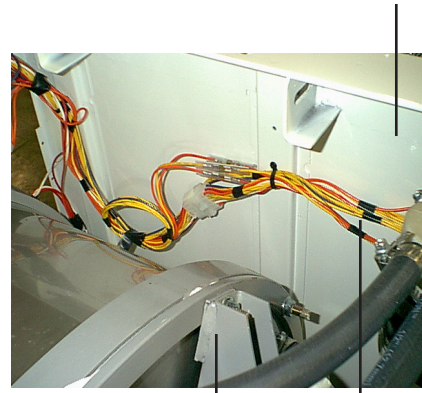
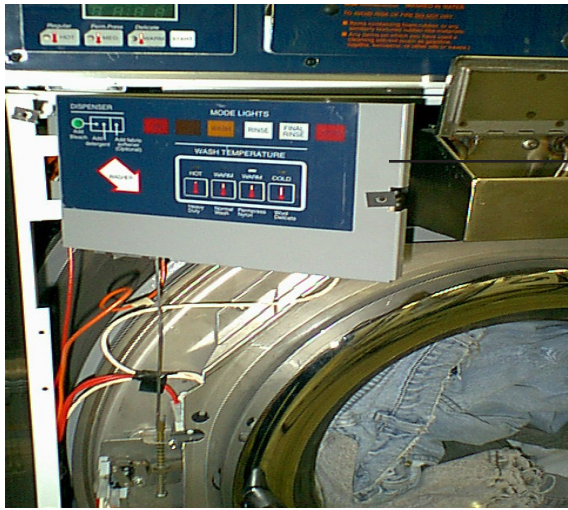
OPL WASHER REAR VIEW

Key	Part Number	Description	
1	9040-077-003	Drive Belt	2
2	9376-301-001	Drive Motor, 3 Phase	1
3	9453-170-003	Pulley, Motor	1
*	9545-028-015	Screw, set	2
*	9053-074-002	Bushing, Motorsupport Plastic Insert	2
4	9497-222-006	Rod, Motor Mtg	1
*	9991-055-002	Support Assembly Motor Mounting	1
5	9545-014-004	Screw 5/16-18x5/8 motor mount	4
5	8640-400-003	Nut WHZ lock 5/16-18	4
6	9076-052-002	Collar, Shaft (w/set screws)	2
7	9534-319-002	Spring, Belt Tension	1
8	9453-168-003	Pulley, Driven	1
9	9487-234-003	Tolerance Ring between pulley and shaft	1
10	9545-060-001	Screw, Pulley to Shaft 5/8-11x 1 1/2	1
10	8641-581-032	Washer, Flat 5/8 x 2 1/4	2
10	8641-582-018	Lockwasher 5/8	1
11	9081-131-001	Channel, Rear	1
12	9545-008-026	Screw	4
12	8640-399-004	Nut, Spring	4
13	9454-714-001	Panel, Back Guard	1
14	9545-008-026	Screw, #10Bx1/2	10
15	9545-030-002	Screw, 1/4Bx3/4	3
16	8640-399-004	Nut Spring type	8
17	9454-717-001	Panel, Top Rear	1
18	9989-470-002	Panel, Top Front	1
19	99545-008-026	Screw #10Bx1/2	14
20	9074-267-001	Cover Motor Control Rear	1
21	9074-267-001	Cover Control Rear	1
22	9545-008-026	Screw, #10Bx 1/2	2
23	9003-265-001	Angle Support Control Trough	1
24	9545-008-026	Screw 10Bx 1/2	2
25	9242-175-005	Hose Pressure Switch	1
26	8654-117-015	Clamp Hose 1"	1
27	9029-076-001	Terminal Mounting Bracket	1
*	9545-008-026	Screw, #10Bx1/2	4
28	9897-033-002	Terminal Block Main Power Connection	1
*	9558-025-001	Strip Marker	1
*	9545-031-010	Screw, 6ABx3/4	2
29	9558-032-002	Terminal Block Assembly Injector Signals	1
*	9558-028-001	Strip Marker Injector Terminal	1
*	9545-053-002	Screw 4Bx5/8	2
30	9883-008-001	Injector Assembly for chemicals PVC	1
31	0935-127-001	Injector Assembly End Car	1
32	9242-461-001	Hose Vacuum Breaker to Injector	1
33	9242-462-001	Hose Injector to Tub Back	1
34	8654-117-014	Clamp Hose 3"	2
35	9242-449-004	Hose, Overflow to drain tube	1
36	8654-029-000	Clamp, Hose	2
37	9242-463-005	Hose, Overflow Suds Vent	1
39	8654-117-009	Clamp, Hose	1
40	9915-122-002	Tube Assembly from drain valve to rear	1
41	9242-457-001	Hose Drain valve to tube	1
42	9242-464-001	Hose Tub to Drain Valve	1
43	8654-117-014	Clamp Hose 3"	4
44	9610-001-002	Vacuum Breaker for water inlet	1



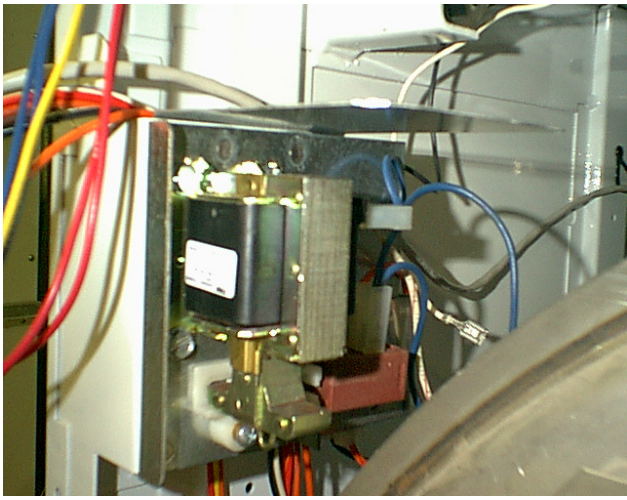
OPL WASHERFRONT CABINET AND CONTROL PANEL GROUP BEFORE SERIAL NUMBER #448723

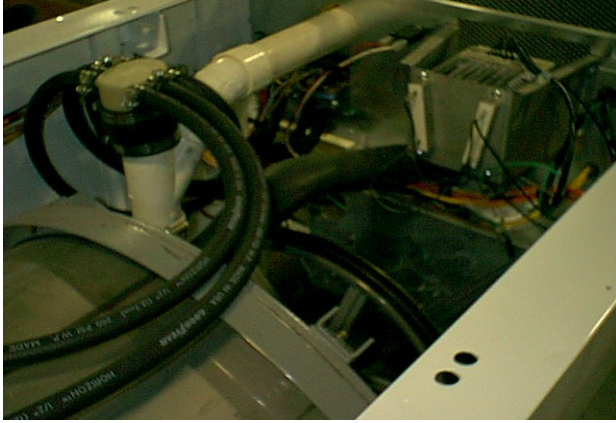
Key	Part Number	Description	Model WSTD 25
1	9989-471-002	Panel, Side (Right)- White	1
1	9989-472-002	Panel, Side (Left) - White	1
2	9545-018-023	Screw, (Side Panel to Base)	8
3	9982-318-001	Plate Nut Assembly Welded 1/4-20	8
4	8502-624-003	Label, Door Opening	1
5	9412-105-001	Nameplate Dexter W/D	1
6	9051-053-001	Bumper Loading Door	1
7	8640-412-005	Nut keps 8-32	1
8	9454-702-002	Panel Assy, Front	1
9	9545-008-020	Screw Front panel mounting torx head	8
10	8641-582-019	Lockwasher Int. Tooth	8
11	8640-399-001	Nut, Spring	8
12	9982-315-002	Control Panel Left Side(temperature switch)	1
13	9451-146-005	Pins for Hinge	2
14	9452-690-002	Control Panel Right Side Pntd. (start switch)	1
15	9451-146-005	Pins for Hinge	2
16	9807-087-001	Front Soap Dispenser complete assembly	1
17	8502-687-001	Label Dispenser washer/dryer	1
18	8640-413-006	Nuts Hexelastic 10-32 SS	6
19	9355-001-001	Locator Panel	1
20	9987-104-001	Lid Assembly soap dispenser	1
21	8640-430-001	Nut 10-32 selfclinchng	2
22	9545-012-017	Screw 10-32x1/2 SS	2
23	9206-422-001	Gasket Mounts between soap box and tub front	1
24	9574-252-002	Siphon Tube inside soap box for softner	1
25	9539-474-004	Switch, Red--OFF/ON	1
26	9539-474-005	Switch, White--ADVANCE/START	1
27	9539-474-006	Switch, Blue--PAUSE/RUN	1
28	9539-471-001	Switch, Rotary Selector	1
29	9539-479-009	Switch, Push-button (temperature selector)	1
30	8527-120-001	Decal Controls OPL W/D	1
31	9307-176-001	Knob, Control	1
*	9545-044-004	Screw, 6-32 x 1/4"	2
32	8527-118-001	Decal Manual Control OPL W/D	1
33	9412-105-001	Nameplate Dexter W/D Lower	1
*	9538-165-001	Spacer	2
34	8640-412-003	Nut, Switch mounting	2
35	3310-042-001	Light, Pilot, Green	1
36	3310-041-001	Light, Cycle Control	1
37	9206-100-001	Gasket, Light	2
38	9029-038-001	Bracket Indicator Light	1
39	9029-013-002	Bracket Single Light	1
40	9029-035-001	Bracket Switchmounting	1



OPL WASHERFRONT CABINET AND CONTROL PANEL GROUP AFTER SERIAL NUMBER #448723

Key	Part Number	Description	Model WSTD 25
1	9989-485-002	Panel, Side (Right)- White	1
1	9989-486-002	Panel, Side (Left) - White	1
2	9545-018-023	Screw, (Side Panel to Base)	8
3	9982-318-001	Plate Nut Assembly Welded 1/4-20	8
4	8502-624-003	Label, Door Opening	1
5	9412-105-001	Nameplate Dexter W/D (one piece)	1
6		
7		
8	9051-053-001	Bumper Loading Door	1
9	8640-412-005	Nut keps 8-32	1
10	9989-484-001	Panel Assy, Front OPL	1
11	9545-008-020	Screw Front panel mounting torx head	8
12	8641-582-019	Lockwasher Int. Tooth	8
13	8640-399-001	Nut, Spring	8
14	9451-146-005	Pins for Hinge	2
15	9807-087-001	Front Soap Dispenser complete assembly	1
16	8502-687-001	Label Dispenser washer/dryer	1
17	8640-413-006	Nuts Hexelastic 10-32 SS	6
18	9355-001-001	Locator Panel	1
19	9987-104-001	Lid Assembly soap dispenser	1
20	8640-430-001	Nut 10-32 selfclinchng	2
21	9545-012-017	Screw 10-32x1/2 SS	2
22	9206-422-001	Gasket Mounts between soap box and tub front	1
23	9574-252-002	Siphon Tube inside soap box for softner	1
24	9539-474-004	Switch, Red--OFF/ON	1
25	9539-474-005	Switch, White--ADVANCE/START	1
26	9539-474-006	Switch, Blue--PAUSE/RUN	1
27	9539-471-001	Switch, Rotary Selector	1
28	9539-479-009	Switch, Push-button (temperature selector)	1
29	9307-176-001	Knob, Control	1
30	9545-044-004	Screw, 6-32 x 1/4"	2
31	9412-122-001	Nameplate Dexter W/D	1
32	9538-165-001	Spacer	2
33	8640-412-003	Nut, Switch mounting	2
34	3310-042-001	Light, Pilot, Green	1
35	3310-041-001	Light, Cycle Control	1
36	9206-100-001	Gasket, Light	2
37	9029-038-001	Bracket Indicator Light	1
38	9029-013-002	Bracket Single Light	1
39	9029-035-001	Bracket Switchmounting	1
40	9985-178-001	Bracket Assembly Solenoid Mounting	1
41	9922-011-009	Door Locking Solenoid Assembly	1

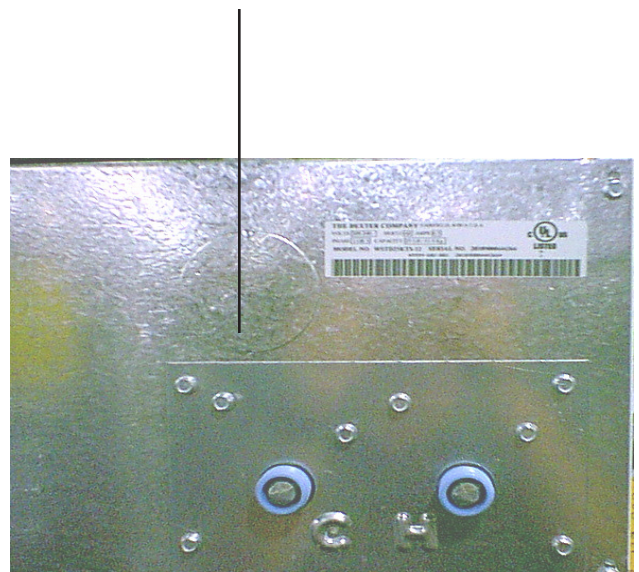
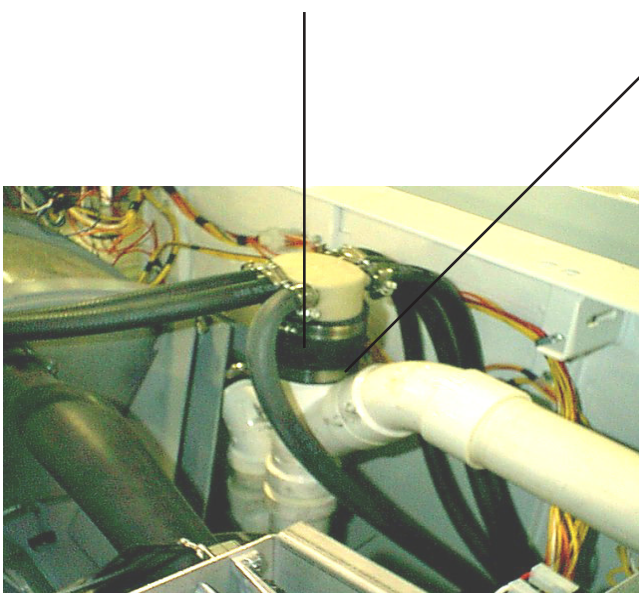
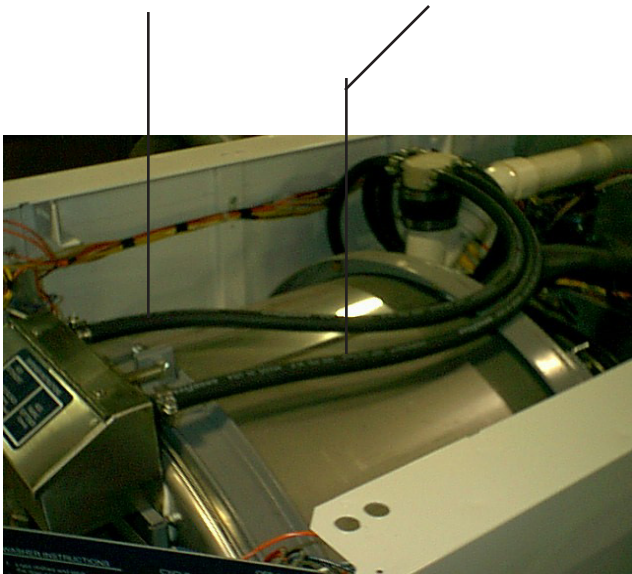
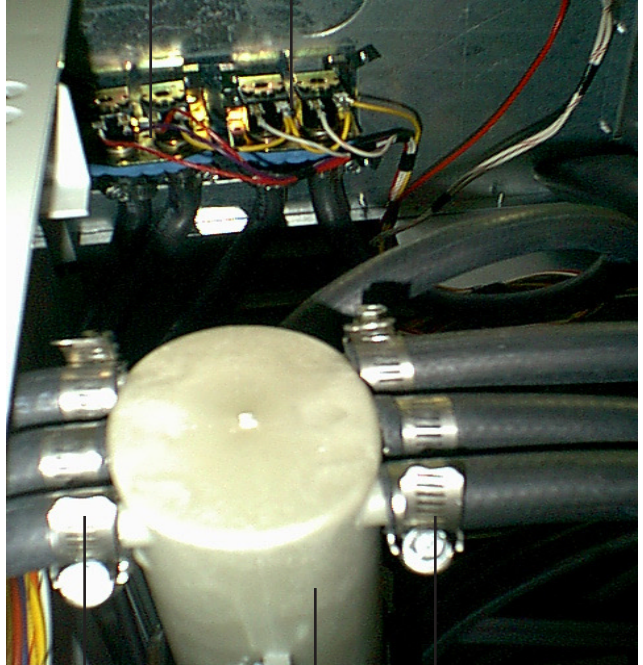




11 hot dispenser 11 cold dispenser

black

blue



OPL WATER INLET GROUP

**MODEL
WSTD 25**

Key	Part Number	Description	
1	9379-183-003	Valve, Water Inlet[blue]	1
1	9379-183-004	Vavle, Water Inlet [black]	1
2	9452-691-001	Plate Water valve mounting	1
3	9545-008-026	Screw, #10Bx1/2	4
4	9565-003-001	Strainer Inlet Hose	2
5	9545-008-026	Screw, Valve Mtg	4
6	8640-399-009	Nut, Spring	4
7	9610-001-002	Vacuum Breaker	1
8	9242-461-001	Hose, Tub Back to Injector	1
9	9242-462-001	Hose, Vacuum Breaker to Injector	1
10	8654-117-0	Clamp, Vacuum Breaker End	2
11	8654-117-0	Clamp, Tub End	2
12	9242-453-008	Hose, Vac. Brkr. to Water Valves 26".	3
13	9242-453-021	Hose, Vac. Brkr. to Wash Disp 31".	3
14	8654-117-009	Clamp, Hose	2
15	8654-117-015	Clamp, Hose	12
16	9883-008-001	Injector Ass'y P V C	1
17	9242-463-005	Hose Overflow,Suds Top	1
18	9242-449-004	Hose, Overflow	1
19	9242-462-001	Injector To Tub Hose	1

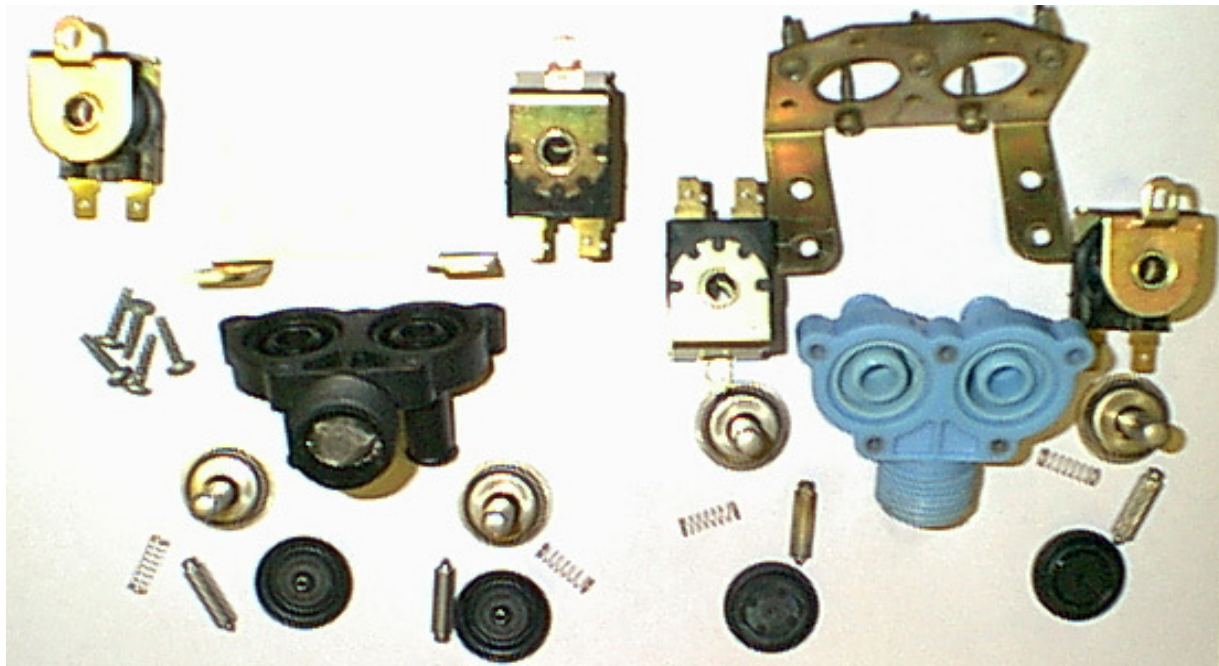
* Not Illustrated

OPL WATER INLET VALVE BREAKDOWN

MODEL
WSTD 25

Key	Part Number	Description	
*	9379-183-003	Valve, Water Inlet Blue (includes #1 thru #6)	1
*	9379-183-004	Valve, Water Inlet Black (includes #1 thru #6)	1
1	9555-056-001	Screen, Inlet	2
2	9089-017-001	Coil Assy., 120 V	2
3	9118-049-001	Diaphragm	2
*	9118-049-002	Diaphragm (chemical resistant)	optional
4	9211-021-002	Guide, Solenoid	2
5	9015-008-001	Armature	2
6	9534-298-001	Spring, Armature	2
*	9545-008-026	Screw, Valve Mtg	2

* Not Illustrated



OPL WASHER TERMINAL BLOCKS

Key	Part Number	Description	
*	9897-033-002	Terminal Block, power	1
*	9558-025-001	Terminal Marker Strip Power	1
*	9897-034-001	Terminal Block Assembly Power	1
*	9545-045-007	Screw	2
*	8652-130-037	Terminal Grounding	1
*	9558-027-001	Strip Terminal Marker	1
*	9897-032-002	Terminal Block, Injector	1
*	9558-028-001	Terminal Marker Strip Injector	1

OPL WASHER LABELS

Key	Part Number	Description	
*	8502-624-003	Label, Warning Door Opening	1
*	8502-614-005	Label, High Voltage	1
*	8502-647-001	Label, Connections- Injector	1
*	8502-649-001	Label, Connections- Electrical	1
*	8502-619-004	Label, Fusing & Installation	1
*	8502-639-001	Label, Warning	1
*	8502-646-001	Label, Insturction Dispenser	1
*	8502-653-001	Label, Installer Instructions	1
*	8502-666-001	Label, Injector assembly	1
*	8507-268-001	Instructions Chemical hose installation	1
*	9345-907-001	Schematic	1
*	9345-783-002	Wiring Label Main Timer Chart	1
*	9345-906-001	Wirng Diagram	1
*	8507-301-001	Warranty card OPL DEXTER	1
*	8511-001-002	Label Quality	1
*	8502-687-001	Label Dispenser, Washer/Dryer	1
*	8514-044-001	Owners Booklet	1
*	8527-118-001	Decal Manual ontrol OPL W/D	1
*	8527-120-001	Decal Controls OPL W/D	1
*	9412-105-001	Nameplate Dexter W/D Lower	1

OPL WASHER WIRING HARNESS GROUP

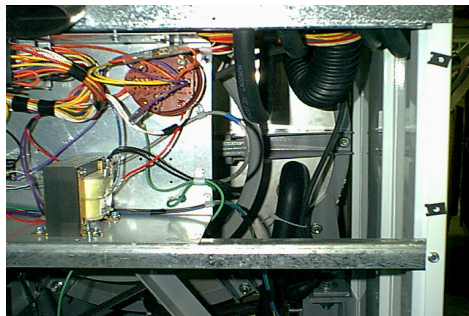
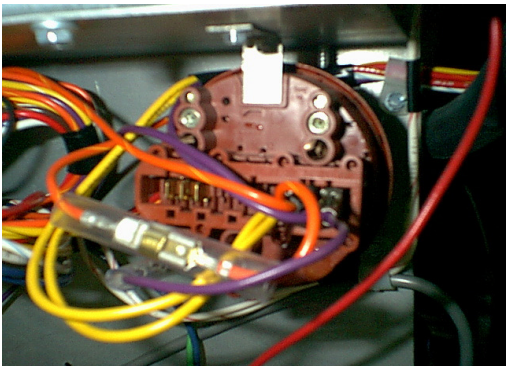
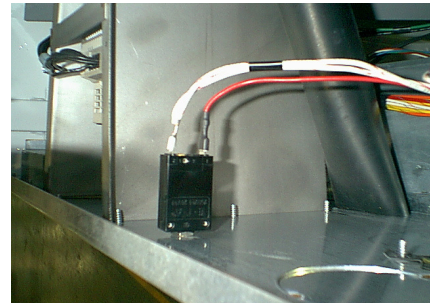
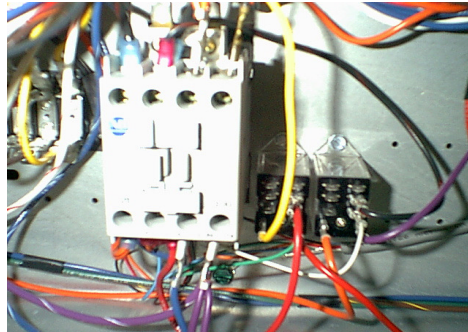
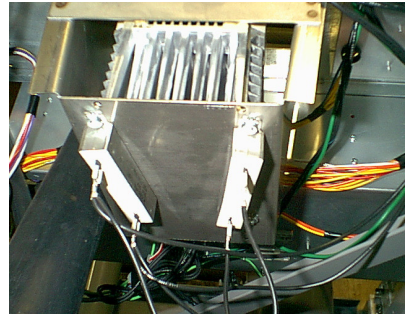
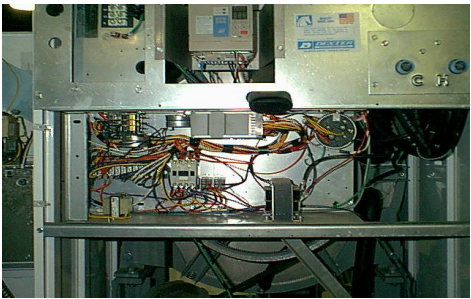
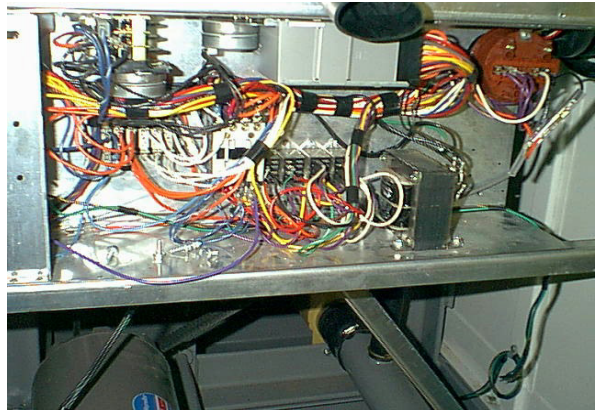
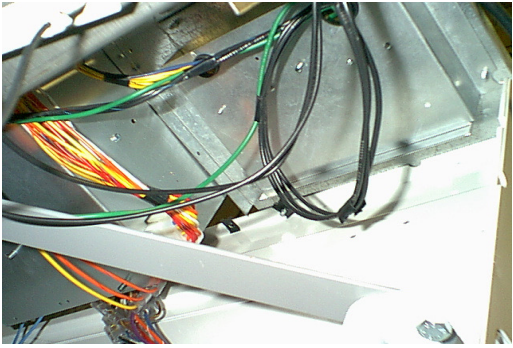
Key	Part Number	Description	
*	9627-747-002	Wiring Harness, Power Term Blk.....	1
*	9627-779-001	Wiring Harness, Main Extender	1
*	9627-694-001	Wiring Harness, Control	1
*	9627-692-002	Wiring Harness, Main OPL	1
*	9627-808-001	Wiring Harness, VFD Control Shield (BLU)	1
*	9627-781-001	Wiring Harness Door Front	1
*	9627-691-002	Wiring Harness Injector Control	1
*	9627-811-001	Wiring Harness Control to VFD	1
*	9627-683-001	Wiring Harness Drain Valve	1
*	9627-780-001	Wiring Harness Extender Thermo	1

* Not Illustrated

OPL WASHER ELECTRICAL COMPONENTS COMPARTMENT

Key	Part Number	Description	
1	9839-013-001	Trough Assy, Controls Mtg	1
*	9003-265-001	Angle Support Control Trough	1
*	9545-008-026	Screw 10B x 1/2	2
*	9545-008-026	Screw, Trough Sides	2
*	9545-008-026	Screw, Trough Bracket	2
2	5192-285-001	Relay, small ice cube type	4
*	9545-031-003	Screw 6Bx3/8	8
3	5192-295-004	Relay, Spin	1
*	5192-286-009	Relay, Wash	1
*	9545-008-026	Screw, Mtg wash and spin relay	2
*	8641-582-006	Lockwasher	1
*	8653-074-001	Connector	
5	9571-361-004	Timer, Program	1
	(VERIFY PART NUMBER ON TIMER BODY)		
*	9376-295-004	Motor, Timer Main Drive	1
*	9376-286-004	Motor, Timer Rapid Advance	1
*	9545-012-001	Screw, Timer Mtg 10-32x5/16	2
*	9107-067-001	Dial, Decal,Timer	1
*	9307-176-001	Knob, Timer (w/set screws)	1
*	9538-157-006	Spacer Plastic over timer shaft	1
6	9571-360-001	Timer, Reversing	1
*	9545-044-004	Screw, Reversing Timer 6-32 x 1/4	2
8	9897-034-001	Terminal Block Assy, 12 Lug	1
*	9545-045-007	Screw, Mtg	2
*	9558-027-001	Strip, Terminal Marker	1
10	9539-490-001	Switch, Pressure	1
	9029-071-001	Bracket Mounting Pressure Switch	1
*	9545-045-001	Screw, Mtg 8Bx1/4	2
*	9545-031-003	Screw 6Bx3/8	4
21	5198-211-004	Circuit Breaker, 1.5 amp	1
23	8711-004-001	Transformer, Control	1
*	9545-008-026	Screw	2
*	8641-582-006	Lockwasher	2
*	9985-176-001	Bracket Assembly--Drive Mounting	1
*	9029-119-002	VFD Drive Mounting Bracket	1
24	9375-002-007	Drive,Magnatek	1
*	9545-008-026	Screw 10Bx1/2	10
*	8640-413-002	Nut, Hex	4
25	9483-004-002	Resistor, Braking	2
*	8220-001-418	Wiring Harness Assembly Black	2
*	9545-008-026	Screw 10Bx1/2	2
*	9897-033-002	Terminal Block Power	1
*	9545-031-010	Screw 6ABx3/4	2
*	8652-130-037	Terminal Grounding	1
*	8639-621-007	Screw 10-32x1/2 Green	1
*	8641-582-006	Lockwasher Ext. 10	1

* Not Illustrated



OPL DRAIN VALVE GROUP

Key	Part Number	Description	
	9379-187-001	Valve, Drain (includes #2 thru #11).....	1
2	9064-070-001	Body, Valve (w/ball).....	1
3	9914-137-001	Motor & Gear Train	1
4	9452-538-001	Plate, Motor Mtg.....	1
5	8639-994-001	Screw	3
6	9534-339-001	Spring, Drive	1
7	9545-054-001	Screw	2
8	9545-054-002	Screw	1
9	9532-134-001	Seal, V Packer	2
10	8641-584-001	Washer	1
11	9451-196-001	Pin, Main Drive	1
12	9538-149-001	Plate , (spacers needed for replacement motor mtg. plate)	4

